



Test of a single module of the J-PET scanner based on plastic scintillators



P. Moskal^a, Sz. Niedźwiecki^a, T. Bednarski^a, E. Czerwiński^{a,*}, Ł. Kapłan^{a,b}, E. Kubicz^a, I. Moskal^a, M. Pawlik-Niedźwiecka^a, N.G. Sharma^a, M. Silarski^a, M. Zieliński^a, N. Zoń^a, P. Białas^a, A. Gajos^a, A. Kochanowski^c, G. Korcyl^a, J. Kowal^a, P. Kowalski^d, T. Kozik^a, W. Krzemień^a, M. Molenda^c, M. Pałka^a, L. Raczyński^d, Z. Rudy^a, P. Salabura^a, A. Słomski^a, J. Smyrski^a, A. Strzelecki^a, A. Wiczorek^{a,b}, W. Wiślicki^d

^a Faculty of Physics, Astronomy and Applied Computer Science, Jagiellonian University, 30-059 Cracow, Poland

^b Institute of Metallurgy and Materials Science of Polish Academy of Sciences, Cracow, Poland

^c Faculty of Chemistry, Jagiellonian University, 30-060 Cracow, Poland

^d Świerk Computing Centre, National Centre for Nuclear Research, 05-400 Otwock-Świerk, Poland

ARTICLE INFO

Article history:

Received 25 May 2014

Received in revised form

14 July 2014

Accepted 25 July 2014

Available online 10 August 2014

Keywords:

Scintillator detectors

J-PET

Positron Emission Tomography

ABSTRACT

A Time of Flight Positron Emission Tomography scanner based on plastic scintillators is being developed at the Jagiellonian University by the J-PET collaboration. The main challenge of the conducted research lies in the elaboration of a method allowing application of plastic scintillators for the detection of low energy gamma quanta. In this paper we report on tests of a single detection module built out from the BC-420 plastic scintillator strip (with dimensions of $5 \times 19 \times 300 \text{ mm}^3$) read out at two ends by Hamamatsu R5320 photomultipliers. The measurements were performed using collimated beam of annihilation quanta from the ^{68}Ge isotope and applying the Serial Data Analyzer (Lecroy SDA6000A) which enabled sampling of signals with 50 ps intervals. The time resolution of the prototype module was established to be better than 80 ps (σ) for a single level discrimination. The spatial resolution of the determination of the hit position along the strip was determined to be about 0.93 cm (σ) for the annihilation quanta. The fractional energy resolution for the energy E deposited by the annihilation quanta via the Compton scattering amounts to $\sigma(E)/E \approx 0.044/\sqrt{E(\text{MeV})}$ and corresponds to the $\sigma(E)/E$ of 7.5% at the Compton edge.

© 2014 Elsevier B.V. All rights reserved.

1. Introduction

Positron Emission Tomography is currently one of the best suited medical examination methods for tumor detection. Nowadays commercial PET scanners are made of crystal scintillators arranged in a ring surrounding the patient [1–4]. New generation of PET scanners for the image reconstruction not only utilizes information about the hit position of gamma quanta in the detectors but also takes advantage of the measurement of the time differences (TOF) between the interactions of annihilation quanta in the detectors [5]. This improves image reconstruction by increasing the signal-to-background ratio [1,3,6]. A typical TOF resolution of presently used TOF-PET detectors amounts to about 500 ps (FWHM) [5], and there is a continuous endeavor to improve it (see e.g. results for small size crystals [7–12]). The Jagiellonian-

PET (J-PET) collaboration aims at the construction of the TOF-PET scanner with a large field of view (up to about 1 m) and a superior TOF resolution by application of fast plastic scintillators instead of organic crystals. The detector will be built out from strips of plastic scintillators forming a diagnostic chamber [13–17] as shown schematically in the left panel of Fig. 1.

A single detector module of the J-PET detector consists of a plastic scintillator strip read out by photomultipliers at both ends. Plastic scintillators are less efficient for the detection of gamma quanta than crystals but they possess better timing properties and allow to build large acceptance detectors in a cost efficient way. Therefore, a PET scanner based on plastic scintillators constitutes a promising solution in view of the TOF resolution and construction of the scanner allowing for simultaneous imaging of the whole human body. Development of a cost-effective whole body PET scanner is a technological challenge and there are various non-standard techniques being tested such as detectors based on straw tubes drift chambers [18,19] or large area resistive plate chambers [20,21].

* Corresponding author.

E-mail address: eryk.czerwinski@uj.edu.pl (E. Czerwiński).

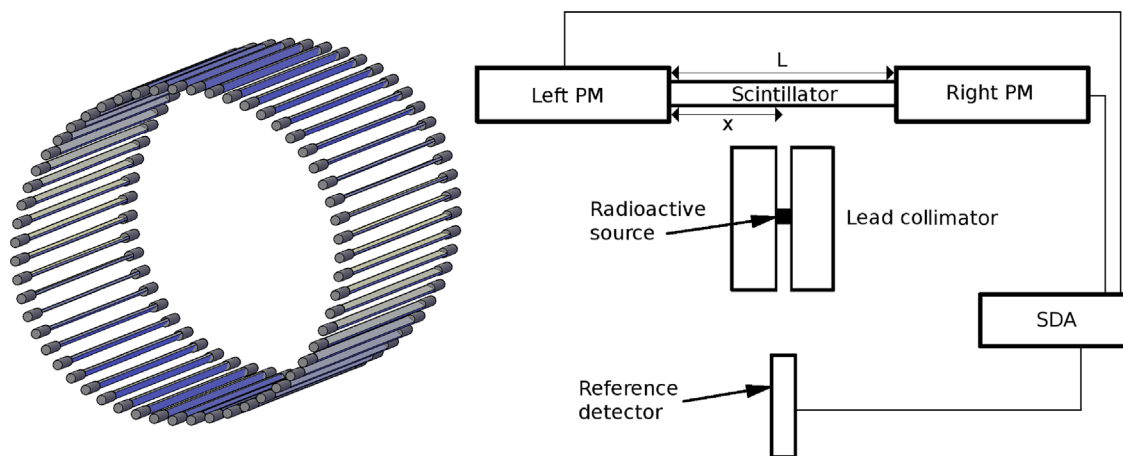


Fig. 1. (Left) Schematic view of the single layer of the J-PET scanner. (Right) General scheme of the experimental setup used to test performance of a single detection module. Radioactive source is held in the lead collimator. Abbreviations: PM and SDA denote photomultiplier and Serial Data Analyzer (Lecroy SDA6000A), respectively.

The J-PET detector with plastic scintillators arranged axially as shown in Fig. 1 possesses also another advantage. Its diagnostic chamber is free of any electronic devices and magnetic materials, thus giving unique possibility for simultaneous imaging of PET and MRI as well as PET and CT in a way different from so far developed configurations [22–28]. A similar axial arrangement with crystal scintillators of the length of 10 cm is being developed by the AX-PET collaboration aiming at improvement of resolution and sensitivity [29].

Detectors based on plastic scintillators are commonly used in nuclear and particle physics experiments, however, due to negligible probability of photo-electric effect, their potential for registration of low energy gamma quanta (in the range of fraction of MeV) was so far not explored except for few publications concentrated on the light propagation studies e.g. [30], or calibration methods [31–33]. In this paper we show that plastic scintillators can be used for building large area detection systems with very good time, position and energy resolution for the registration of low energy gamma quanta.

In Section 2 a comprehensive description of experimental setup used for investigations is presented. Next, Sections 3, 4 and 5 include description of methods and results for the determination of the energy, time and position resolution, respectively.

2. Experimental setup

A general scheme of the experimental setup used for tests of a single module is presented in the right panel of Fig. 1. A prototype module consists of a BC-420 [34] scintillator strip with dimensions of 5 mm × 19 mm × 300 mm and of two Hamamatsu photomultipliers R5320 [35] connected optically to the most distant ends of the scintillator strip via optical gel EJ-550. The module is tested with annihilation quanta from the ^{68}Ge source placed inside a lead collimator which can be moved along the scintillator by means of a dedicated mechanical construction. A collimated beam emerging through 1.5 mm wide and 20 cm long slit is used for irradiating desired points across the strip. A coincident registration of signals from the tested module and a reference detector allows for a suppression of signals from other than annihilation quanta to the negligible level. The reference detector consists of a scintillator strip with a thickness of 4 mm connected via light guide to the photomultiplier. The reference detector is fixed to the collimator by means of an aluminum arm allowing us to keep the relative setting between the collimator and the reference detector unchanged while moving the collimator along the tested scintillator strip. In this way the same

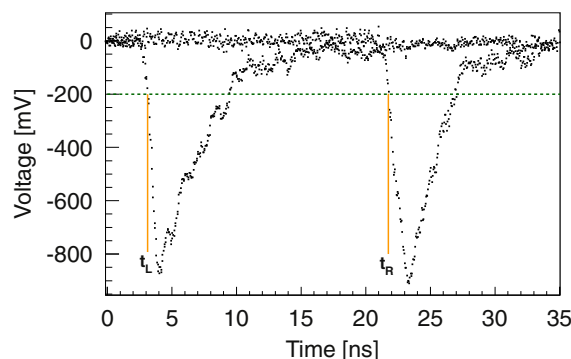


Fig. 2. Example of signals acquired from left and right photomultiplier when irradiating the center of the scintillator strip. t_L and t_R denote times at which left and right signal, respectively, cross the reference voltage indicated by dashed green horizontal line. For better visibility the signals were separated from each other by 19 ns. (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this paper.)

collimating properties are ensured at every position of irradiation. Signals from photomultipliers are probed with 50 ps intervals by means of Serial Data Analyzer (LeCroy SDA6000A). Exemplary sampled signals from the middle of the scintillator are shown in Fig. 2. For the full J-PET detector a dedicated electronics [36,37] and analysis framework [38,39] for data collecting and processing is being developed.

In the J-PET detector a hit position along the scintillator strip, as well as an annihilation point along the line-of-response, will be reconstructed based on the measurement of times of light signals arrival to photomultipliers. Therefore, the detector needs to be optimized for the best timing properties. Moreover, for building a device with a large field of view, a weak light attenuation in the scintillator material is mandatory. These requirements led us to a choice of the BC-420 [34] (equivalent of EJ-230 [40]) plastic scintillator as the most suitable among the currently available ones. The rise time and bulk attenuation length of light signals in this scintillator amount to 0.5 ns and 110 cm [34], respectively. For the light detection, the Hamamatsu R5320 photomultipliers [35] were chosen with the rise time and the transit time spread of 0.7 ns and 0.16 ns, respectively [35]. The rise time of signals shown in Fig. 2 is equal to about 1 ns, as expected from 0.5 ns rise time of a light pulse in the BC-420 scintillator convoluted with 0.7 ns rise time of signals from the Hamamatsu R5320 photomultiplier. The decay time for the BC-420 scintillator amounts to 1.5 ns [34]. In a good approximation [41] an observed signal is a convolution of the

Gaussian and exponential functions and of the single photoelectron response of the photomultiplier. The single photoelectron signals were measured using a method described in Ref. [42], and values of a rise time of 0.7 ns and FWHM of 1.5 ns were observed in agreement with the values given in catalog [35]. Moreover, we have checked that the observed signals shown in Fig. 2 are consistent with the expectation for the decay time of 1.5 ns. The studies presented in this paper were conducted for the scintillator strip wrapped with the tyvek foil. For further details about properties of the used photomultipliers and scintillators in view of the construction of the J-PET detector the interested reader is referred to [42,43].

3. Energy resolution

Energy resolution depends predominantly on the number of photoelectrons released from photocathodes of both photomultipliers. The larger this number the better is the energy resolution due to decrease of the statistical fluctuation of the number of signal carriers. Therefore, for the consideration of the energy resolution it is natural to express the energy deposition in terms of the number of photoelectrons and to use an arithmetic mean as a measure of the deposited energy:

$$E_{\text{deposited}} = \alpha \frac{(N_L + N_R)}{2} \quad (1)$$

where α , N_L and N_R denote an energy calibration factor, and a number of photoelectrons registered at left and right sides of the scintillator, respectively. For scintillator detectors the Fano factor is equal to one and therefore, in the case of uncorrelated errors of N_L and N_R the fractional energy resolution would read

$$\frac{\sigma(E_{\text{deposited}})}{E_{\text{deposited}}} = \frac{1}{\sqrt{N_L + N_R}} = \frac{\sqrt{\alpha/2}}{\sqrt{E_{\text{deposited}}}} \quad (2)$$

Consequently, the energy resolution as a function of the deposited energy may be approximately parametrized as

$$\frac{\sigma(E_{\text{deposited}})}{E_{\text{deposited}}} = \frac{\beta}{\sqrt{E_{\text{deposited}}}} \quad (3)$$

where β is an effective coefficient which in general may differ from $\sqrt{\alpha/2}$.

The value of β for the tested detector was obtained by comparing experimental distribution of $(N_L + N_R)/2$ (Fig. 3) with the simulated histogram of deposited energy where α , β , and

normalization constant A were treated as free parameters. A fit was conducted with a Neyman χ^2 statistics defined as follows:

$$\chi^2(\alpha, \beta, A) = \sum_i \frac{(A \cdot N_{\text{sim}}(i \cdot \alpha, \beta) - N_{\text{exp}}(i))^2}{N_{\text{exp}}(i)} \quad (4)$$

where i denotes the i th bin of the histogram N_{exp} . The simulated distribution of energy deposition of the annihilation quanta $N_{\text{sim}}(E, \beta)$ was obtained based on the Klein–Nishina formula [44] convoluted with the detector resolution parametrized by Eq. (3). Due to the large number of generated events the statistical uncertainties of simulated distributions are negligible. The fit was performed in the range from 90 to 150 photoelectrons. The lower range of the spectrum was not taken into account since it is enhanced by events with the scattering very close to the scintillator surface and by signals originating from gamma quanta scattered in the collimator and in material surrounding the detector. The best fit was obtained for $\beta = 0.044$. Dashed and dotted lines in Fig. 3 show simulated energy loss spectra for the ideal detector and the detector with the fractional energy resolution of $\sigma(E)/E = 0.044/\sqrt{E(\text{MeV})}$, as obtained from the fit.

It is also worth to stress that the determined value of β is fairly close to the result expected for the fully uncorrelated errors of N_L and N_R which (compare Eqs. (2) and (3)) gives $\beta = \sqrt{\alpha/2} \approx \sqrt{0.341/138/2} \approx 0.035$, where α is estimated knowing that $E_{\text{deposited}} = 0.341$ MeV at the Compton edge and that the corresponding mean value of photoelectrons from left and right photomultipliers amounts to about 138 (see Fig. 3). The number of photoelectrons for each measured signal was determined based on the known average charge of signals induced by single photons determined using the method described in Ref. [42]. To calculate the number of photoelectrons the charge of each measured signal was divided by the average charge of the single photoelectron signal. In order to measure a charge spectrum originating from the single photoelectron we have inserted between the tested photomultiplier and the scintillator an aperture with a hole with a diameter of 0.6 mm. The ratio of the area of the hole (0.28 mm²) and the side of the scintillator (95 mm²) was equal to about 340, thus providing that for the typical event out of about 300 photons reaching the edge of the scintillator only zero, one or very rarely two photoelectrons were released from the photocathode. The experimental spectrum shown in Fig. 3 is suppressed in the range below 20 photoelectrons due to the triggering conditions. The superimposed red dashed line indicates the distribution simulated based on the Klein–Nishina formula [44] convoluted with the detector response with a resolution of $\sigma(E)/E$ as indicated in the figure. The dotted line denotes the theoretical distribution of the energy of electrons scattered via the Compton effect by the gamma quantum with an energy of 511 keV. The observed number of photoelectrons is consistent with rough estimations of about 149 photoelectrons at the Compton edge (0.341 MeV) which can be derived taking into account that (i) the light output of BC-420 scintillator equals to about 10,000 photons per MeV [34] for electrons, (ii) the fraction of light which can be conducted via internal reflections to the edge in the rectangular strip surrounded by air is equal to about $\sqrt{1 - (1/n)^2} - \frac{1}{2} = 0.27$ (with refractive index $n = 1.58$ [34]), (iii) the quantum efficiency of Hamamatsu R5320 photomultipliers is equal to about 0.2 [35] at 400 nm, and (iv) the bulk light attenuation length is equal to about 110 cm [34] where on the average the light travels about 23 cm from the center to the edge ($e^{-0.21} = 0.81$).

In the case of the reconstruction of the tomographic image it was estimated that only signals with $E_{\text{deposited}} > 0.2$ MeV will be used in order to decrease the noise caused by the scattering of the annihilation quanta in the patient's body [17]. In the energy range

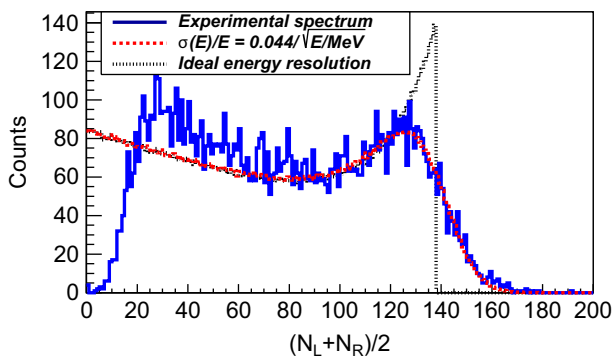


Fig. 3. Distribution of arithmetic mean of the number of photoelectrons produced at photocathodes of left and right photomultipliers. The spectrum was obtained by irradiating the center of the scintillator strip with the collimated beam of annihilating quanta. As indicated in the legend, solid and dashed lines indicate experimental and simulated spectra, respectively. More detailed explanation is given in the text. (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this paper.)

from 0.2 MeV to 0.34 MeV the value of $\beta = 0.044$ gives a fractional energy resolution of $\sigma(E)/E$ ranging from about 10% to 7.5%, respectively. In the discussed case an energy deposition of 0.2 MeV corresponds to about 81 photoelectrons. Yet, in the further analysis, for conservative estimation of the time and position resolution we have selected signals with at least 75 photoelectrons.

4. Time resolution

Time resolution is determined based on the distribution of time differences measured at a fixed point of irradiation. As an example, Fig. 4 presents time difference distributions ($\Delta t = t_R - t_L$) measured by irradiating the scintillator strip close to the left photomultiplier ($x = 1.2$ cm, right maximum) and at the position close to the right photomultiplier ($x = 28.8$ cm, left maximum). The times of pulses on both sides t_L and t_R were determined calculating the time when the signal crosses a given threshold voltage, as it is illustrated in Fig. 2. The left panel of Fig. 5 presents the resolution of the time difference measurement as a function of the irradiation position. As expected, due to the time walk effect the resolution determined when applying threshold at 250 mV is worse with respect to the one obtained at 50 mV. A value of 50 mV was chosen as a 2.5σ of a typical electronic noise level equal to 20 mV (σ). The right panel of Fig. 5 shows results obtained when determining the time at the constant fraction of the amplitude. From Fig. 5 one can infer that the time resolution is fairly independent of the irradiation position if time is determined for constant fraction of the amplitude as well as for low threshold at a constant level (50 mV). It is also visible that in the case of the larger threshold (250 mV) resolutions become significantly worse at the edges of the scintillator strip which again is due to the time walk effect. The resolution of the time difference ($\Delta t = t_R - t_L$) measurement at

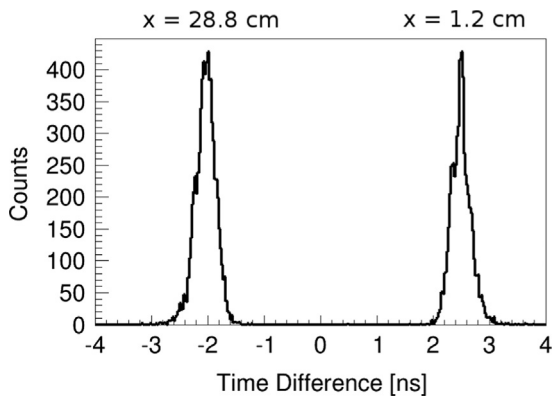


Fig. 4. Distributions of time difference $\Delta t = (t_R - t_L)$ for two positions as indicated in the figure and described in the text.

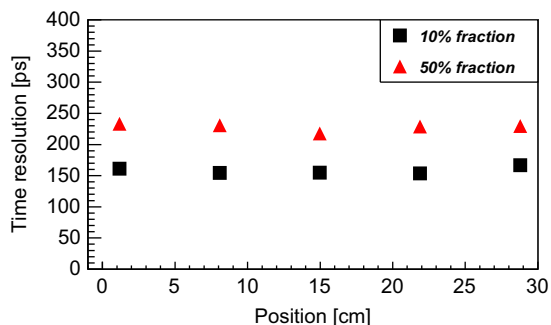
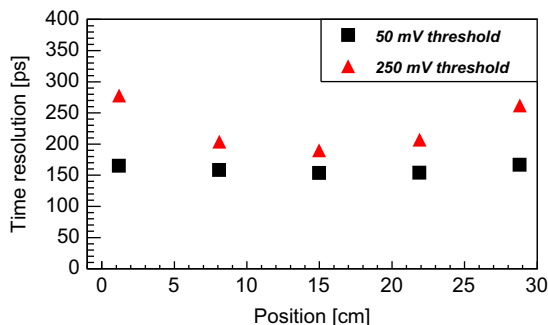


Fig. 5. Left: time resolution ($\sigma(\Delta t)$) as a function of irradiated position for constant level discrimination at thresholds of 50 mV (squares) and 250 mV (triangles). Right: time resolution ($\sigma(\Delta t)$) as a function of irradiated position for times calculated at constant fraction of the amplitude for fractions of 10% (squares) and 50% (triangles).

the center of the scintillator was determined to be $\sigma(\Delta t) = (153 \pm 2)$ ps both for constant level discrimination at 50 mV and a constant fraction threshold of 10% of the amplitude. It is important to stress that results shown in Figs. 4 and 5 were obtained taking into account only signals with the number of photoelectrons larger than 75. This corresponds to the resolution of about 77 ps (σ) for the determination of the interaction moment (t_{hit}) which may be expressed as the average of times measured at the left and right photomultipliers independently of the hit position:

$$\frac{(t_R + t_L)}{2} = \frac{\left(t_{hit} + \frac{L-x}{v_{eff}} + t_{hit} + \frac{x}{v_{eff}}\right)}{2} = t_{hit} + \frac{L}{2v_{eff}} \quad (5)$$

where v_{eff} denotes the effective velocity of the light signal inside the scintillator, and L and x are defined in Fig. 1. The constant time delays of electronics were omitted in the above equation for the sake of simplicity. Thus the uncertainty of the measurement of t_{hit} may be expressed as

$$\sigma(t_{hit}) = \frac{\sqrt{\sigma(t_L)^2 + \sigma(t_R)^2}}{2} = \frac{\sigma(\Delta t)}{2}. \quad (6)$$

5. Spatial resolution

In the first approximation, a hit position along the scintillator strip may be determined based on the time difference of light signals arrival to the left and right photomultipliers using the following formula:

$$x = \frac{\Delta t \cdot v_{eff}}{2} \quad (7)$$

which may be derived from the relation:

$$\Delta t = (t_R - t_L) = t_{hit} + \frac{L-x}{v_{eff}} - t_{hit} - \frac{x}{v_{eff}} = \frac{-2x}{v_{eff}} + C. \quad (8)$$

Thus the spatial resolution reads

$$\sigma(x) = \sigma(\Delta t) \frac{v_{eff}}{2}. \quad (9)$$

The effective speed of light signals along a scintillator strip (v_{eff}) is smaller than the speed of light in a scintillator medium because most of photons do not travel to the photomultipliers directly but rather undergoes many internal reflections. In order to determine the effective speed of light signals in the tested scintillator the time difference Δt was determined as a function of the irradiation position x , and v_{eff} was extracted by fitting a straight line to the experimental points. The determined value of v_{eff} is shown in Fig. 6 as a function of the applied threshold.

The change of v_{eff} with threshold is due to the walk effect and the variation of the average amplitude of signals as a function of

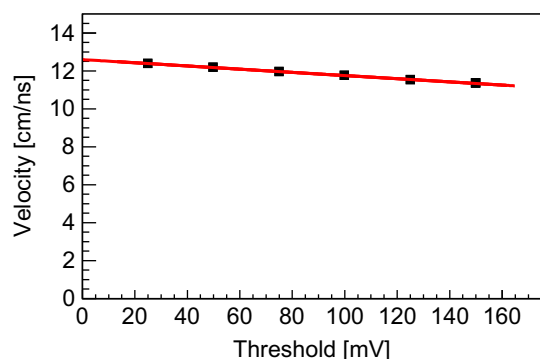


Fig. 6. Effective speed of light inside scintillator strip as a function of the applied threshold. Superimposed line represents result of the fit of the second order polynomial to the data.

the distance between the interaction point and photomultipliers. In order to suppress the bias of the determined v_{eff} due to the value of the applied threshold, the effective speed of light signals was determined by fitting the second order polynomial to the data points and extrapolating the fitted curve to the threshold of 0 mV, as shown in Fig. 6. The systematic uncertainty due to the extrapolation method was estimated as a difference in results between the fit with second and first order polynomials, and it was found to be negligible. The resulting effective speed of light is equal to $v_{eff} = (12.61 \pm 0.05_{stat} \pm 0.01_{sys}) \text{ cm ns}^{-1}$. The determined velocity is in the range of values obtained so far for signals in the plastic scintillator bars (see e.g. [45–47]).

For the estimation of the position resolution we apply in Eq. (9) the value of $v_{eff} = 12.2 \text{ cm/ns}$ and the value of $\sigma(\Delta t) = 153 \text{ ps}$ both determined for the threshold of 50 mV. As a result a spatial resolution of $\sigma(x) = 0.93 \text{ cm}$ is established for the determination of the interaction point of the annihilation quanta along the strip.

6. Conclusions

Properties of a single plastic scintillator module of the J-PET detector were investigated in view of the detection of annihilation gamma quanta with an energy of 511 keV. The module was built out of BC-420 scintillator strip with dimensions of $5 \text{ mm} \times 19 \text{ mm} \times 300 \text{ mm}$ which was read out at both sides by Hamamatsu R5320 photomultipliers. The measurements were performed using a collimated beam of annihilation quanta from the ^{68}Ge isotope and the Serial Data Analyzer for sampling of photomultiplier signals with 50 ps intervals. The determined energy resolution amounts to $\sigma(E)/E \approx 0.044/\sqrt{E(\text{MeV})}$. For the energy deposition ranging from 0.18 MeV to 0.34 MeV the established time resolution is equal to about 80 ps (σ) and the hit position resolution along the scintillator strip equals to 0.93 cm (σ). The achieved results are promising and as a next step the test will be conducted with a dedicated front-end electronics which will allow us to sample the signals in the domain of voltage (using multi-threshold sampling) with the electronic time resolution below 20 ps [36].

Acknowledgments

We acknowledge technical and administrative support of T. Gućwa-Ryś, A. Heczko, M. Kajetanowicz, G. Konopka-Cupiał, J. Majewski, W. Migdał, A. Misiak, and the financial support from

the Polish National Center for Development and Research through grant INNOTECH-K1/IN1/64/159174/NCBR/12, the Foundation for Polish Science through MPD programme, the EU and MSHE Grant no. POIG.02.03.00-161 00-013/09, Doctus – the Lesser Poland PhD Scholarship Fund, and Marian Smoluchowski Kraków Research Consortium “Matter-Energy-Future”.

References

- [1] M. Conti, *Physica Medica* 25 (2009) 1.
- [2] J.L. Humm, A. Rosenfeld, A. Del Guerra, *European Journal of Nuclear Medicine and Molecular Imaging* 30 (2003) 1574.
- [3] J.S. Karp, et al., *Journal of Nuclear Medicine* 49 (2008) 462.
- [4] D.W. Townsend, *Annals, Academy of Medicine, Singapore* 22 (2004) 133.
- [5] M. Conti, *European Journal of Nuclear Medicine and Molecular Imaging* 38 (2011) 1147.
- [6] W.W. Moses, *IEEE Transactions on Nuclear Science NS-50* (2003) 1325.
- [7] M. Conti, L. Eriksson, H. Rothfuss, C.L. Melcher, *IEEE Transactions on Nuclear Science NS-56* (2009) 926.
- [8] R.D. Schaart, et al., *Physics in Medicine and Biology* 55 (2010) N179.
- [9] R.D. Schaart, et al., *Physics in Medicine and Biology* 54 (2009) 3501.
- [10] W.W. Moses, et al., *IEEE Transactions on Nuclear Science NS-57* (2010) 1570.
- [11] A. Kuhn, et al., *IEEE Transactions on Nuclear Science NS-53* (2006) 1090.
- [12] M. Moszynski, T. Szczesniak, *Acta Physica Polonica B Proceedings Supplement* 4 (2011) 59.
- [13] P. Moskal, Patent applications (2010): PCT/PL2010/00062 and PCT/PL2010/00061.
- [14] P. Moskal, et al., *Radiotherapy and Oncology* 110 (2014) S69.
- [15] P. Moskal, et al., *Bio-Algorithms and Med-Systems* 7 (2011) 73.
- [16] P. Moskal, et al., *Nuclear Medicine Review* 15 (2012) C68.
- [17] P. Moskal, et al., *Nuclear Medicine Review* 15 (2012) C81.
- [18] J.L. Lacy, Ch.S. Martin, L.P. Armendarez, *Nuclear Instruments and Methods in Physics Research Section A* 471 (2001) 88.
- [19] N.N. Shehad, et al., *Nuclear Science Symposium Conference Record IEEE* 4 (2005) 2895.
- [20] G. Belli, et al., *Journal of Physics: Conference Series* 41 (2006) 555.
- [21] A. Blanco, et al., *Nuclear Instruments and Methods in Physics Research Section A* 602 (2009) 780.
- [22] D.B. Crosetto, *International Journal of Medical Technology* 1 (2003) 1.
- [23] K.M. Gilbert, W.B. Handler, T.J. Scholl, J.W. Odegaard, B.A. Chronik, *Physics in Medicine and Biology* 51 (2006) 2825.
- [24] M.S. Judenhofer, et al., *Nature Medicine* 14 (2008) 459.
- [25] P.K. Marsden, et al., *British Journal of Radiology* 75 (2002) S53.
- [26] B. Pichler, H.F. Wehr, A. Kolb, M.S. Judenhofer, *Seminars in Nuclear Medicine* 38 (2008) 199.
- [27] H. Quick, et al., *Magnetom Flash* 1/2011 (2011) 88.
- [28] D.W. Townsend, *Physics in Medicine and Biology* 53 (2008) R1.
- [29] C. Casella, M. Heller, C. Joram, T. Schneider, *Nuclear Instruments and Methods in Physics Research Section A* 736 (2014) 161.
- [30] M. Gierlik, et al., *Nuclear Instruments and Methods in Physics Research Section A* 593 (2008) 426.
- [31] E.R. Siciliano, et al., *Nuclear Instruments and Methods in Physics Research Section A* 594 (2008) 232.
- [32] S. Ashrafi, M.G. Gol, *Nuclear Instruments and Methods in Physics Research Section A* 642 (2011) 70.
- [33] N. Kudomi, *Nuclear Instruments and Methods in Physics Research Section A* 430 (1999) 96.
- [34] Saint Gobain Crystals, (<http://www.crystals.saint-gobain.com>).
- [35] Hamamatsu, (<http://www.hamamatsu.com>).
- [36] M. Palka, et al., *Bio-Algorithms and Med-Systems* 10 (2014) 41.
- [37] G. Korcyl, et al., *Bio-Algorithms and Med-Systems* 10 (2014) 37.
- [38] W. Krzemien, M. Silarski, K. Stola, D. Trybek, et al., *Bio-Algorithms and Med-Systems* 10 (2014) 33.
- [39] E. Czerwinski, M.J. Zielinski, et al., *Bio-Algorithms and Med-Systems* 10 (2014) 79.
- [40] Eljen Technology, (<http://www.eljentechnology.com>).
- [41] M. Moszynski, B. Bengtson, *Nuclear Instruments and Methods* 158 (1979).
- [42] T. Bednarski, et al., *Bio-Algorithms and Med-Systems* 10 (2014) 13.
- [43] L. Kaplon, et al., *Bio-Algorithms and Med-Systems* 10 (2014) 27.
- [44] O. Klein, Y. Nishima, *Zhurnal Physik* 52 (1929) 853.
- [45] G. Charpak, et al., *Nuclear Instruments and Methods in Physics Research Section A* 15 (1962) 323.
- [46] V. Kouznetsov, et al., *Nuclear Instruments and Methods in Physics Research Section A* 487 (2002) 396.
- [47] Y. Shikaze, et al., *Nuclear Instruments and Methods in Physics Research Section A* 455 (2000) 596.